UNITED STATES PATENT AND TRADEMARK OFFICE

CERTIFICATE OF CORRECTION

PATENT NO. : 6,739,378 B2 DATED

: May 25, 2004

INVENTOR(S) : Sugita et al.

Page 1 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 2,

Line 9, "such the manner" should read -- such a manner --

Line 16, "one, which" should read -- one which --

Line 32, "Such the step" should read -- Such step --

Line 37, "arises a surface" should read -- creates a surface --

Column 3.

Line 16, "during pouring a" should read -- during pouring of a --

Line 53, "cylinder in prior" should read -- cylinder prior --

Line 66, "deviation" should read -- deviation. --

Column 4,

Line 2, "pin" should read -- pin. --

Line 15, "facing to the" should read -- facing the --

Line 65, "Such the controlling" should read -- Such controlling --

Column 5,

Lines 42-43, "Such the controlling" should read -- Such controlling --

Line 67, "by drive of" should read -- by the drive of --

Column 6.

Line 3, "in the manner such" should read -- in such a manner --

Lines 13-14, "the mold are clamped" should read -- the mold is clamped --

Line 15, "such the condition, to" should read -- such condition to --

Line 52, "pipe P is opened" should read -- pipe P are opened --

Column 7.

Line 21, "regardless its" should read -- regardless of its --

Line 21, "Such the location" should read -- Such location --

Line 29, "exposes" should read -- is exposed --

Line 31, "accounting" should read -- due to --

Line 55, "20 pieces" should read -- Twenty pieces --

Column 8,

Line 61, "in said the cavity" should read -- in the cavity --

Line 64, "cavity:" should read -- cavity; --

09,756,825.

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PATENT NO. : 6,7 DATED : Ma

: 6,739,378 B2

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Page 2 of 2

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 9,

Line 30, "in said the cavity" should read -- in the cavity --

Lines 31-32, "within the activity:" should read -- within the cavity; --

Column 10,

Line 23, "bracket; and" should read -- bracket; --

Signed and Sealed this

Seventh Day of December, 2004

JON W. DUDAS

Director of the United States Patent and Trademark Office